# **The copolymerization of substituted styrenes**  with  $\alpha$ -methylene- $\gamma$ -butyrolactone

# **David L. Trumbo**

S. C Johnson Polymer, S. C. Johnson and Son, Inc., 1525 Howe Street, Racine, WI 53403-2236, USA

Received: 21 February 1995/Revised version: 3 April 1995/Accepted: 14 April 1995

# Summary

Copolymers of halogenated styrenes and  $\alpha$ -methylene- $\gamma$ -butyrolactone were synthesized in bulk via free radical initiation. The polymerizations, in most cases, proceeded rapidly to high conversion. The high conversions obtained necessitated the use of high conversion methods to calculate reactivity ratios. In all the copolymerizations the  $a$ -methylene- $\gamma$ -butyrolactone proved to be the more reactive monomer.

## Introduction

For some time we have been investigating the copolymerization of substituted styrenes with both common and unusual monomers in order to produce copolymers with unusual and/or unique properties (I-3). Particularly, we have been interested in comonomers that contain functionalities that would be capable of entering into post-polymerization reactions, crosslinking e.g. The reactive monomer investigated in this study,  $a$ -methylene- $\sqrt[3]{a}$ -butyrolactone (MBL) has a lactone functionaltiy that could enter into post-polymerization reactions via nucleophilic ring opening (4) e.g.:



G-methylene- K -butyrolactone

The MBL is commerically available and has been the subject of previous investigations (5,6). However, information concerning copolymerization behavior was limited. We thought then, that it

would be of interest to synthesize copolymers of MBL and investigate the range of properties that can be produced. As a first step it was necessary to characterize the reactivity of the various monomer pairs in copolymerization reactions by calculating reactivity ratios. This paper reports the results of these calculations.

#### **Experimental**

## General

All solvents used in this study were purified by distillation from the appropriate drying agent. All the monomers used were purchased from Aldrich and were purified by distillation from CaH<sub>p</sub> immediately before use. Copolymer compositions were determined by comparing the areas of the appropriate signals in the H-NMR spectra of the copolymers. The signal areas were measured by electronic integration. The spectra were obtained on 5-10% w/v solutions of polymer in CDCl<sub>3</sub> or  $d_{\epsilon}$ -DMSO with a Varian Gemini 300 FT NMR. Tetramethyl silane was used as an internal standard. Molecular weights were

measured with a Waters 150 ALC/GPC equipped with  $10^6$ ,  $10^5$ ,  $10^4$ ,  $10^3$ , 500 and 100 A microstyragel columns. Numerical values for the molecular weights were obtained by comparison to a polystyrene calibration curve.

#### Polymer Synthesis

The copolymers were synthesized by weighing the desired amounts of the comonomers into a clean, dry screw cap vial followed by 0.7 wt % AIBN. The monomer initiator solution was sparged with dry N<sub>2</sub> while cold (evaporation loss  $\leq 1$  wt  $\frac{1}{6}$ ) and the vial was tightly sealed with a teflon lined cap. The vial was placed in a thermostated water bath at 65°C until a marked change in viscosity occurred, or in some cases, until the contents of the vial were semisolid, the time period for any such change to occur was usually very short. To terminate the polymerization the vial was removed from the bath and placed in cold water  $(10^{\circ}C)$ . When the vial and contents had cooled to approximately ambient temperature, 5-7 ml of CH<sub>3</sub>OH were added to precipitate the polymer. The copolymer was purlfied by twice reprecipitating it from CHC1, or DMSO solution into CH<sub>2</sub>OH. For some of the copolymerizations, additional purification was affected by extracting the sample with CHCl, (high MBL in feed) to remove any styrene homopolymer. For low MBL feed copolymers CHCl, extraction would have removed any MBL homopolymer as it is not soluble in CHCl<sub>3</sub> and would have been left behind. Samples were also extracted with acetone to remove MBL homopolymer. In all cases where these extractions were performed (samples I, 3 and 5 in every series ), the amount of extractable material was very small ( 0.3 wt % of total polymer).

For all the copolymers synthesized in this study the GPC traces were monomodal and the MWD's were fairly narrow. From these results we can state with some confidence that the polymers produced are

# true copolymer.

#### Results and Discussion

The monomer feed ratios, conversions and copolymer compositions are listed in Table 2.

The conversions in many of these polymerizations were quite high. Therefore, a nonlinear fit of the data using an integrated form of the Mayo-Lewis equation was used to find the reactivity ratios (7-9). This form of data treatment accounts for conversion in the calculation of  $r_1$  and  $r_2$ . The results of these calculation are presented in Table I.

#### TABLE I

#### Reactivity Ratios



The low values of  $r_1r_2$  indicate that there is some alternating tendency in these copolymers. In order to obtain a better idea of the alternating tendency the average sequence lengths of MBL and the styrene were estimated using Pyun's (10) equations for some of the polymers synthesized in this study. The results are presented in Table 3.

The values in Table 3 confirm the preference of growing chains for the MBL monomer. The mean sequence length of MBL significantly increases with increased feed concentration of MBL. The mean sequence length of each styrene copolymer also increases with increasing feed concentration but not nearly as dramatically as the MBL sequence lengths.

# Conclusions

Binary copolymers of  $q$ -methylene- $\chi$ -butyrolactone and some substituted styrenes were synthesized and reactivity ratios were calculated. The polymerizations were very rapid, yielding high conversions relatively quickly in most cases. The high conversions necessitated the use of high conversion methods to calculate the reactivity ratios. In all cases the MBL proved to be the more reactive monomer. The polymers with high proportions of MBL had different solubility behavior than those with low proportions of MBL.

Feed Ratios, Conversions and Copolymer Compositions<br>for MBL - Styrene Copolymers Feed Ratios, Conversions and Copolymer Compositions

for MBL - Styrene Copolymers



a. MFS = m-fluorostyrene; PFS = p-fluorostyrene; MCS = m-chlorostyrene a. MFS =  $m-fluorostyrene$ ; PFS =  $p-fluorostyrene$ ; MCS =  $m-chlorostyrene$ 



# TABLE 3



#### Average Sequence Lengths

a.  $\mu_1$  = mean sequence length of monomer 1 (MBL);  $\mu_2$  = mean sequence length of  $m<sub>2</sub>$ 

The highest MBL content polymers were not soluble in THF, which was the GPC solvent, which is why no molecular weights are recorded for these polymers. H-NMR and IR spectroscopy strongly indicate that the polymer has the structure shown in Equation I i.e. the lactone ring is intact.



Equation I

#### References

- I. D. L. Trumbo, Polym. Bull., 24, 389 (1990).
- 2. D. L. Trumbo, Polym. Bull., 29, 303 (1992).
- 3. D. L. Trumbo, Polym. Bull., 31, 629 (1993).
- 4. J. March, "Advanced Organic Chemistry", John Wiley & Sons, NY, NY, (1985).
- 5. M. K. Akkadeppi, Polymer, 20, 1215 (1979).
- 6. D. L. Trumbo, Polym. Bull., 26, 271 (1991).
- 7. D. R. Montgomery and C. E. Fry, J. Polym. Sci., C, 25, 59 (1968).
- 8. V. E. Meyer and G. G. Lowry, J. Polym. Sci., A, 2843 (1965).
- 9. F. L. M. Hautus, H. N. Linsson and A. L. German, J. Polym. Sci., Polym. Chem. Ed., 22, 366 (1984).
- 10. C. W. Pyun, J. Polym. Sci., A-2, 1111 (1970).